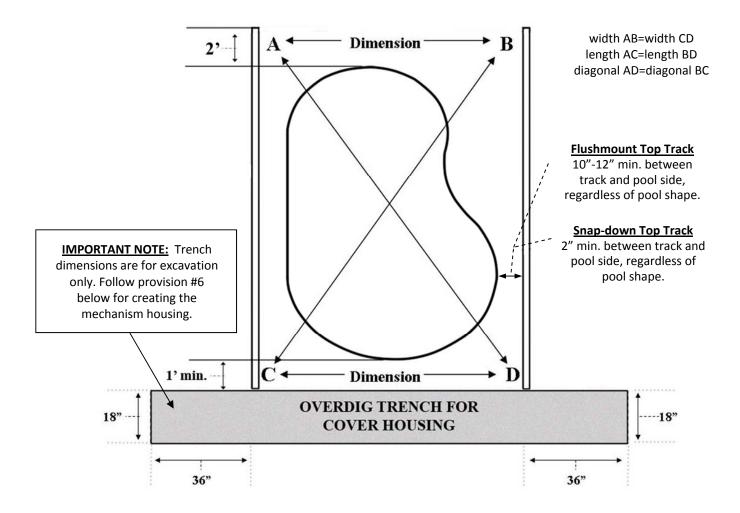


Excavation Instructions for Snap-down and Flushmount Top Track Housing

Note: It is very important that the pool be formed square, providing a true rectangle. To be sure the pool is square check these dimensions:



Provisions:

- 1. Dig the trench for the cover housing end of the pool a minimum of one foot beyond the pool.
- 2. Extend the trench 36 inches past each side wall. Trench must be dug 18-20 inches deep and 18 inches wide (*front to back*).
- 3. Do not dig out for skimmers along cover housing end.
- 4. Determine which side of the trench will house the motor.
- 5. Form a vault inside the trench. The motor side of the vault will extend 36 inches beyond the track. The opposite *(non-motor)* side will extend 12 inches beyond the track.
- 6. The finished vault should be at least 14 inches deep. Vault width (front to back) is determined by the track length: Track lengths up to 65' require a 14" inside dimension. Track lengths above 65' require a 16" inside dimension. NOTE: If using gravel, form vault 4-6 inches deeper. Inside dimensions of the vault should be 4 feet longer than the track space.
- 7. Make sure the vault has adequate draining.